



Low frequency brake vibrations

- experiment, pseudo-phasespace embedding, modelling -

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Institute for
Engineering Mechanics



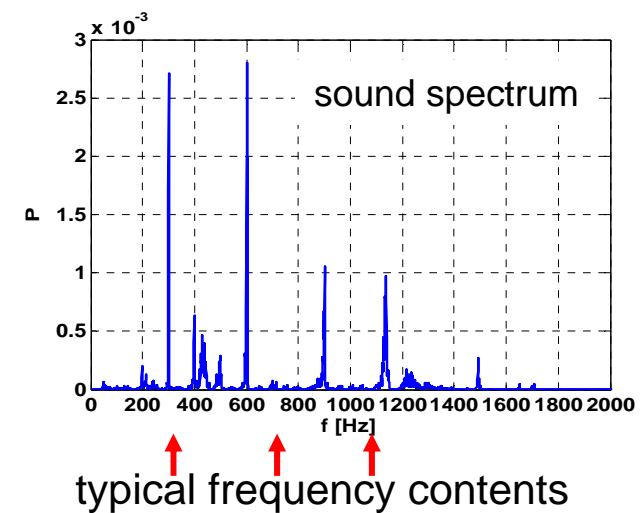


Phenomenon

- Disc-Brake Noise: *groan, muh*
basic frequency: ~ 300 Hz
- very low driving speeds
(\rightarrow low ambient noise!)
- mostly cars with automatic-gearshift



$n=1$ U/min, $F_B=1500$ N



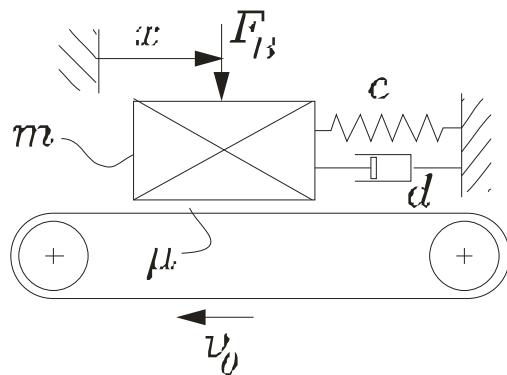


Conventional explanation

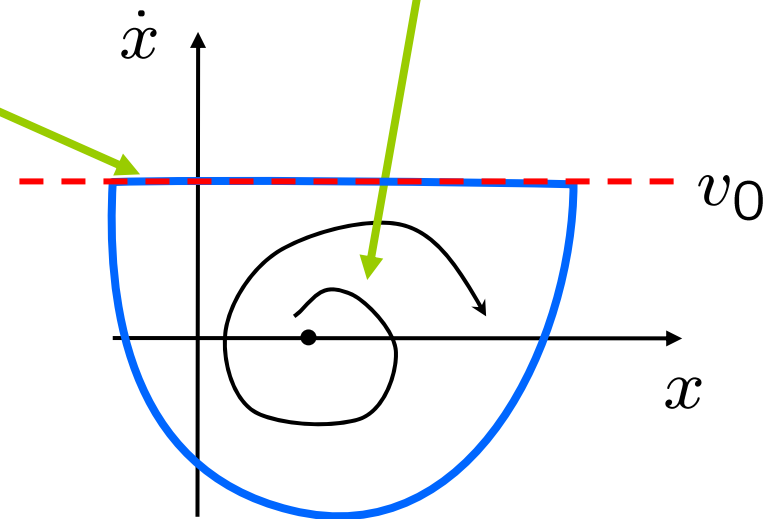
self-excitation due to friction

- onset:**
- friction characteristic with negative slope
 - flutter through eigenvalue coupling

limit-cycle: stick-slip mechanism

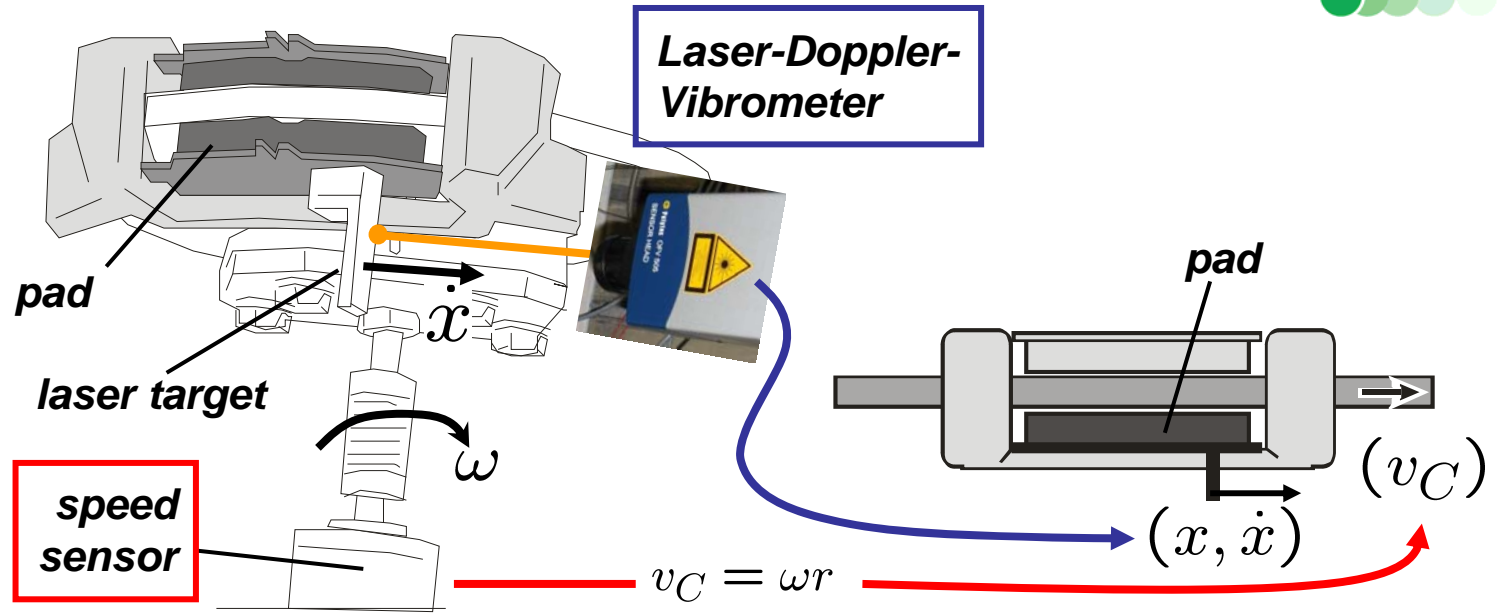


example.: Stick-Slip - Oscillator

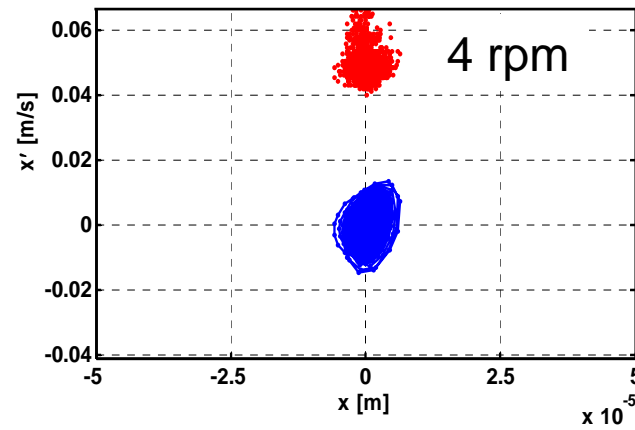
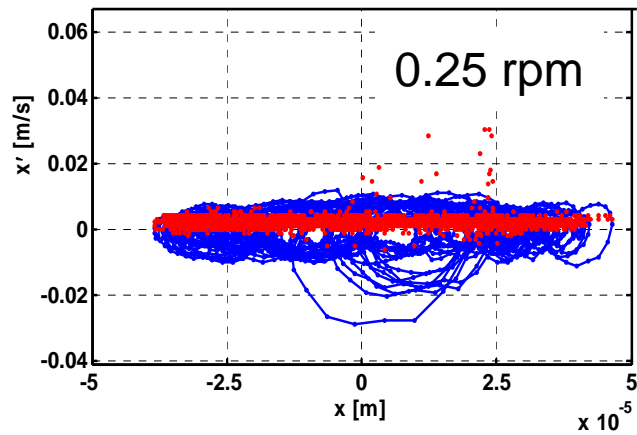


example.: typical Stick-Slip – limit Cycle

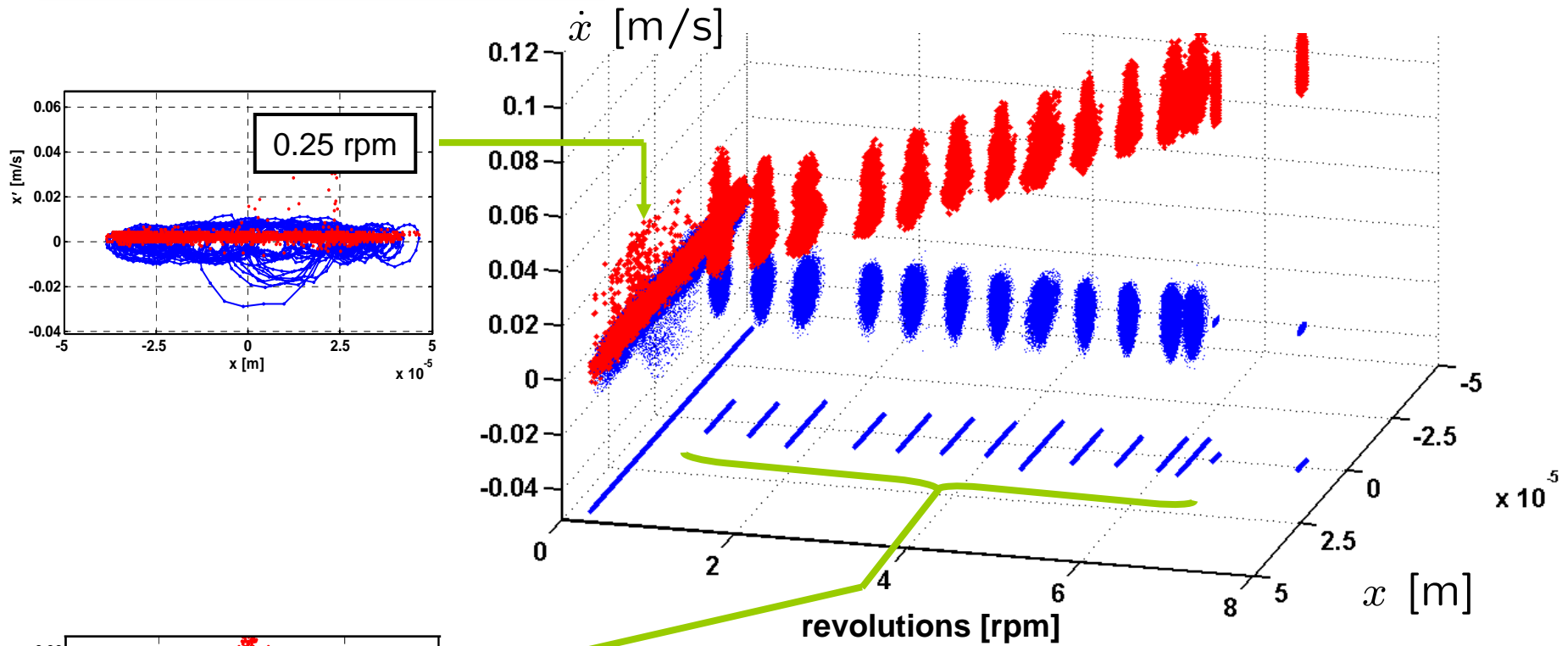
Experiments



■ disc surface (speed v_C)
 ■ pad (displacement x , speed \dot{x})

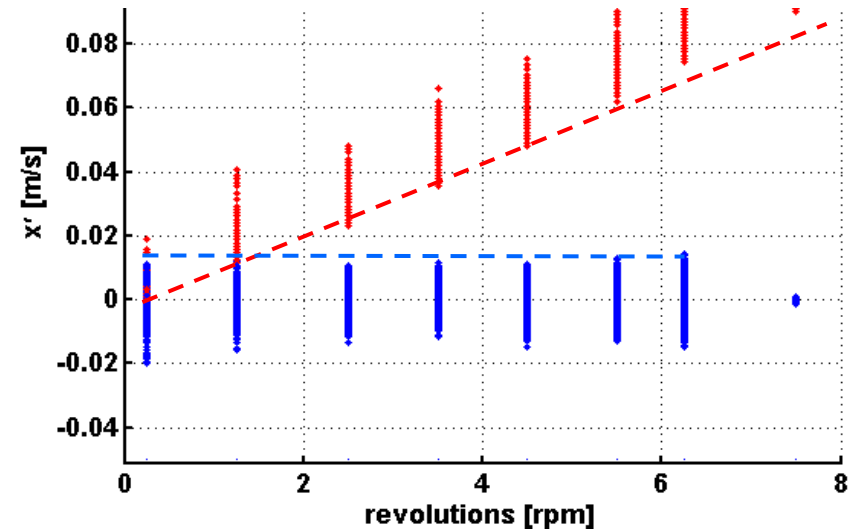
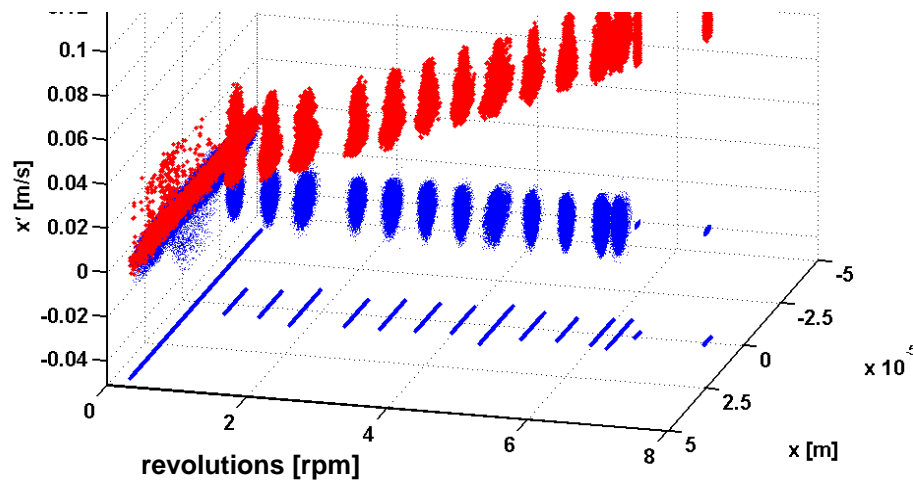


Measurement: Phase diagrams

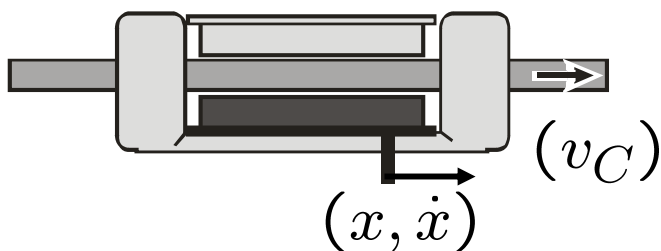


- **two types of oscillation**
 - 1) large amplitudes, vanishing relative speed
 - 2) smaller amplitudes, non-vanishing relative speed
- **oscillations up to ~6.5 rpm**
- **acoustic impression unchanged (almost)**





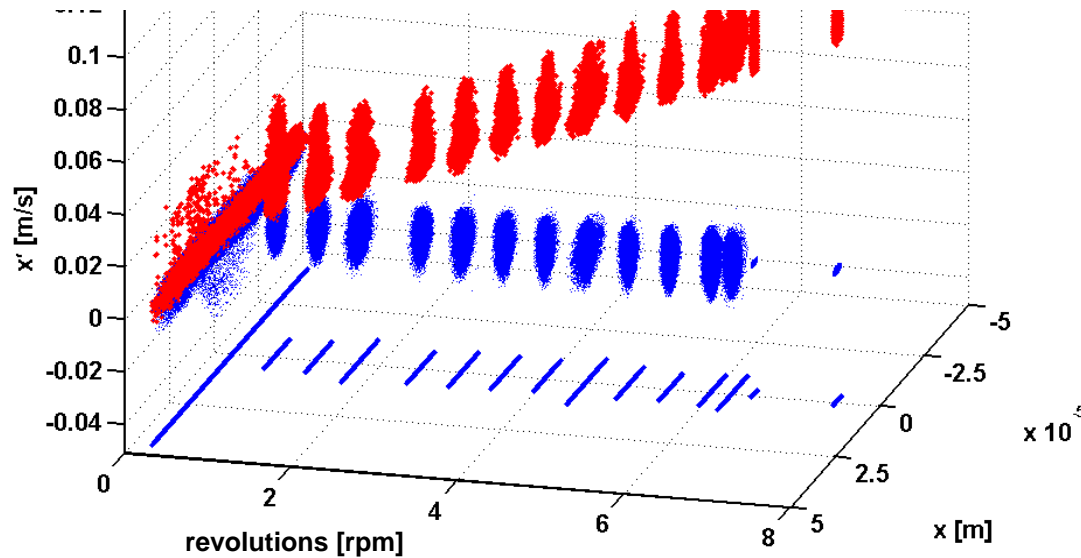
Scaling behaviour



disc surface: $v_C \propto \text{rev.-speed}$ —

pad: $\dot{x}_{max} = \text{const}$ —

... stiction between pad and disc?



**What is this?
How to model this?**

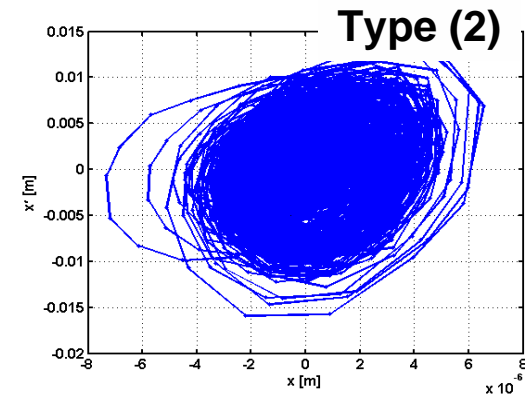
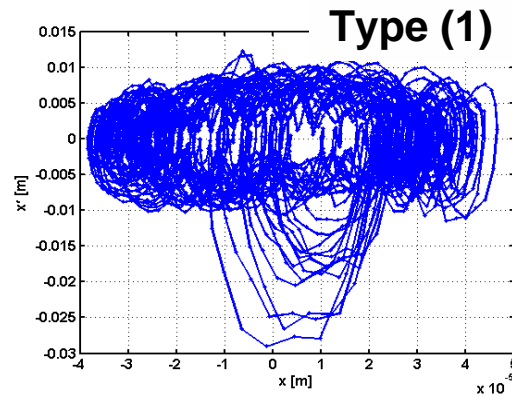
Questions

- Are there Limit-Cycles or Periodic Attractors ?
- What dimension needs a state-space to contain them?
- What mechanism drives these oscillations?
Is it really a „stick-slip“ – mechanism?



First try...

Pad's displacement & speed
 (x, \dot{x})
 stationary data
 duration: ~1sec



→ **Periodic Attractor?** recognizable

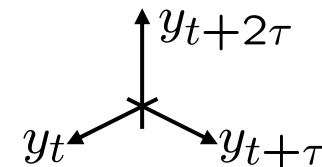
nothing recognizable



Idea: use phase-space reconstruction to see if there's an attractor

spanning a pseudo phase-space with delayed time series

$$y_t, y_{t+\tau}, y_{t+2\tau}, \dots, y_{t+(n-1)\tau}$$



Issues: τ - delay, lag n - dimension → paper !

Periodic Attractor: type 1 oscillations



strategy:

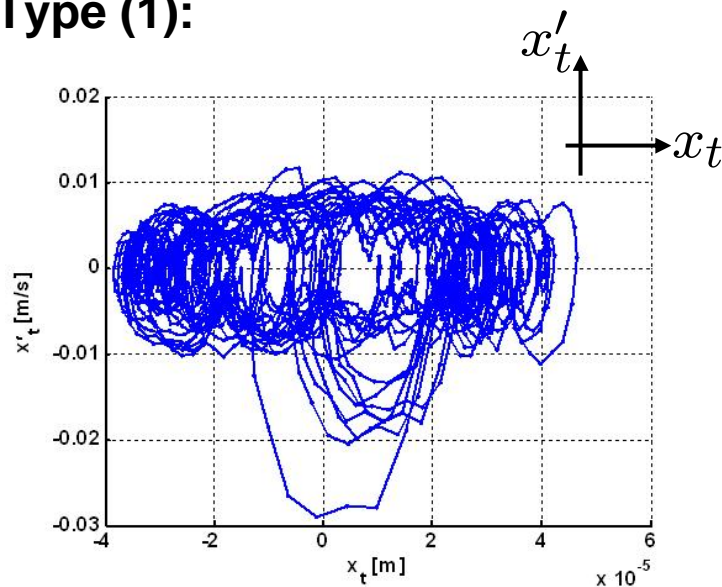
classical phase-diagram,
unfolded by means of
delayed time series

x_t - displacement data time series

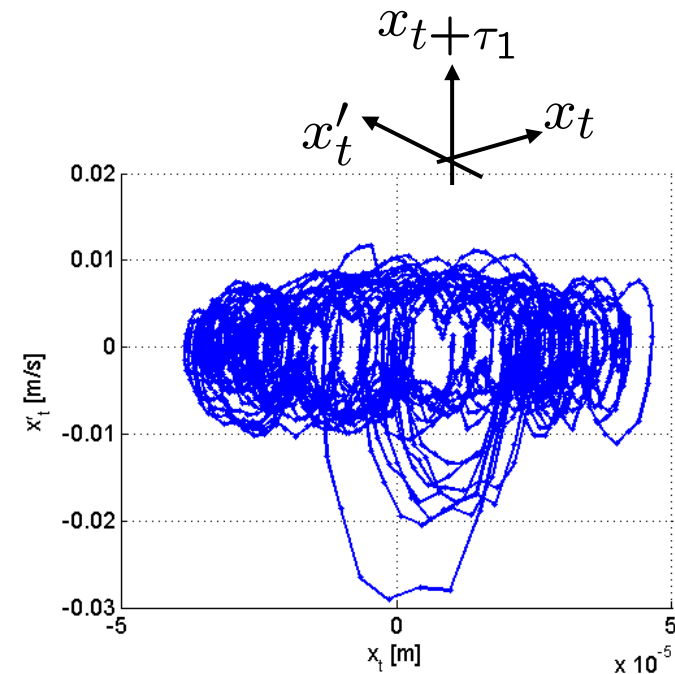
x'_t - velocity data

$x_{t+\tau_1}$ - delayed displacement time series

Type (1):



unfolding

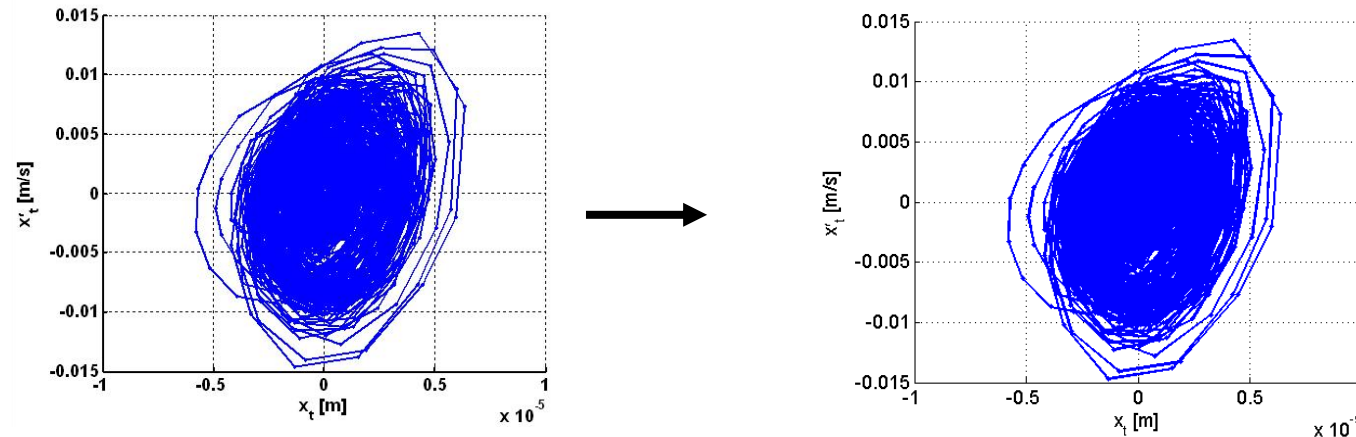


periodicity already visible in 3d-phase-space!

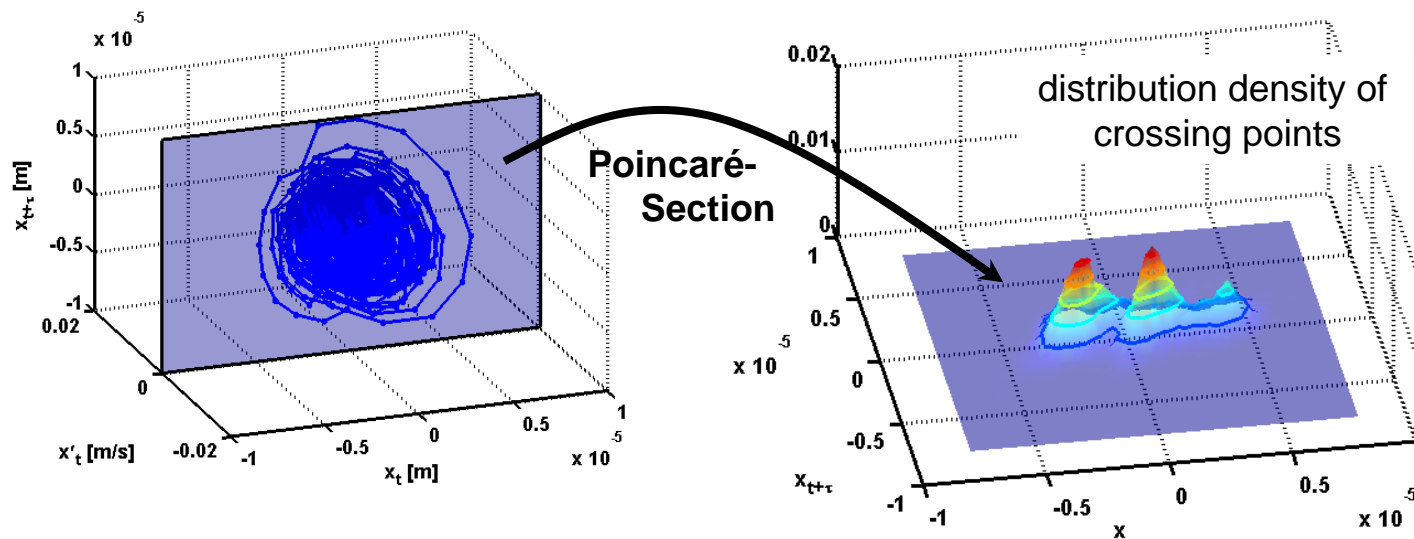




Type (2):



straight-forward attempt: - no periodicity visible in 3d-phase-space
 - but: seems to have a structure

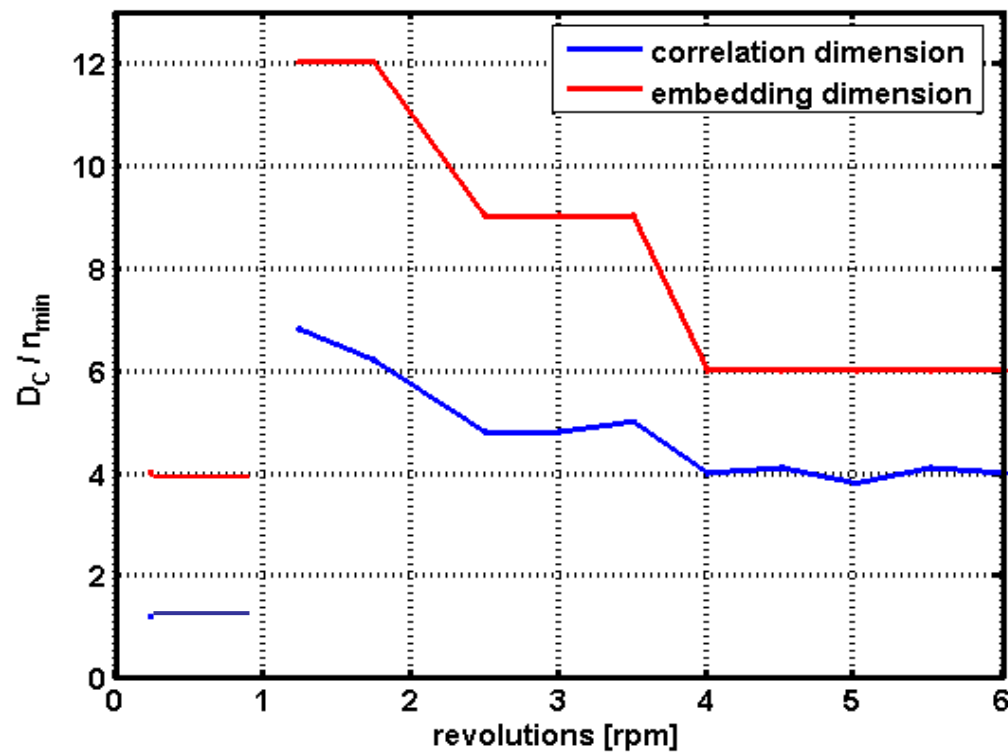


- not only random
- structured
- periodic



Phase-space Dimension

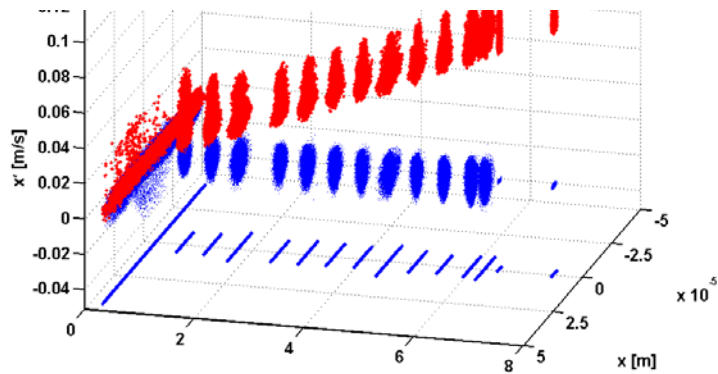
- Embedding Dimension n : minimal phase-space dimension
- Correlation Dimension $D_C(n, r)$: (local) attractor dimension



partially high-dimensional
phase-space dimension
required

again:
clearly two-fold behavior

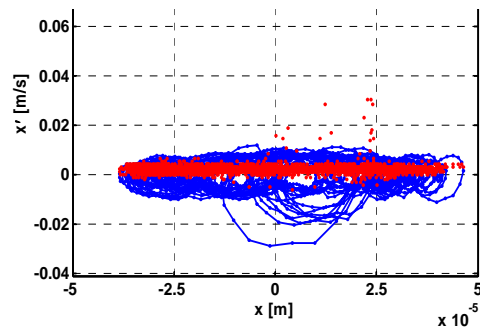




2 types of motion

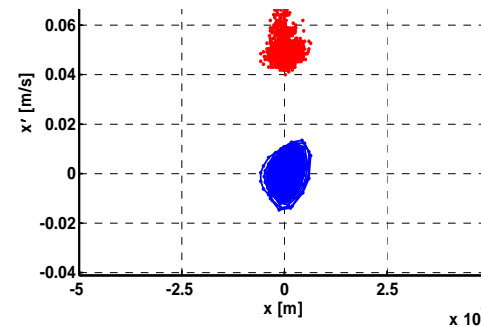
type (1)

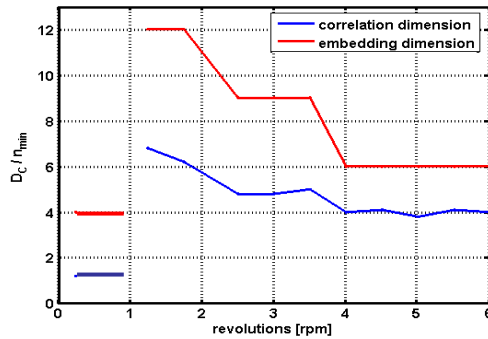
- extremely low speeds
- relative speed may vanish
- large amplitudes
- phase-space dimension $n_{min} \approx 4$



type (2)

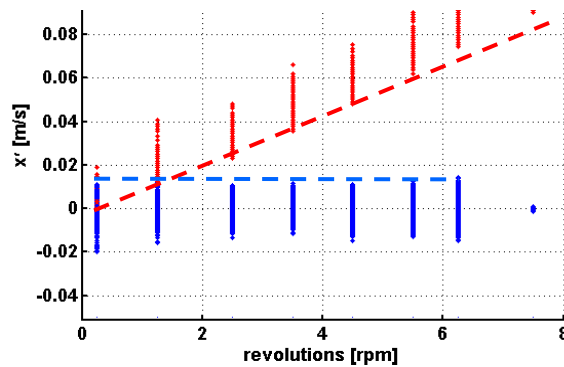
- moderate speeds
- relative speed does not vanish
→ *stick-slip unlikely*
- smaller amplitudes , independent of driving speed
- phase-space dimension $n_{min} \approx 6 - 12$



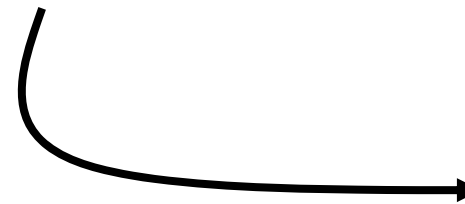


Phase-space of finite dimension

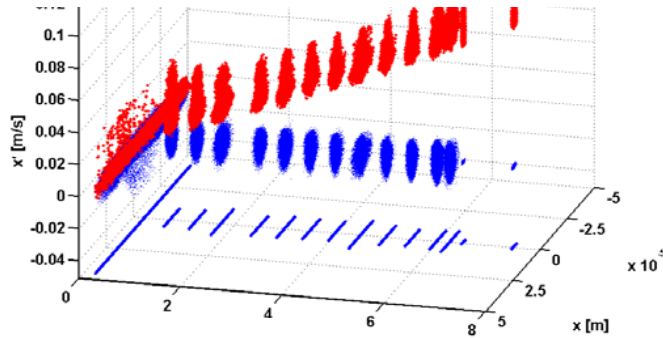
- partially high-dimensional phase-space required



no scaling of amplitudes with driving speed



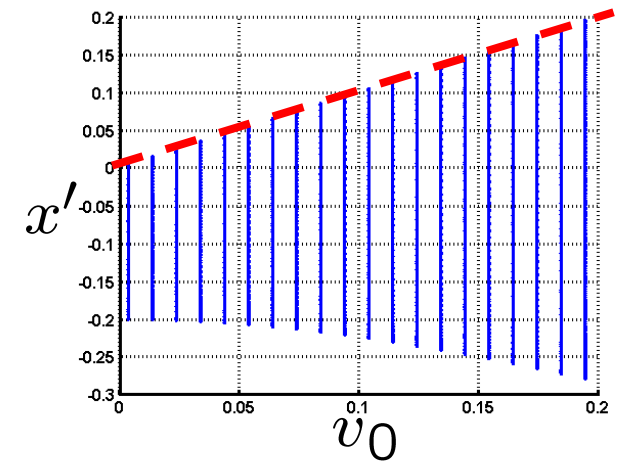
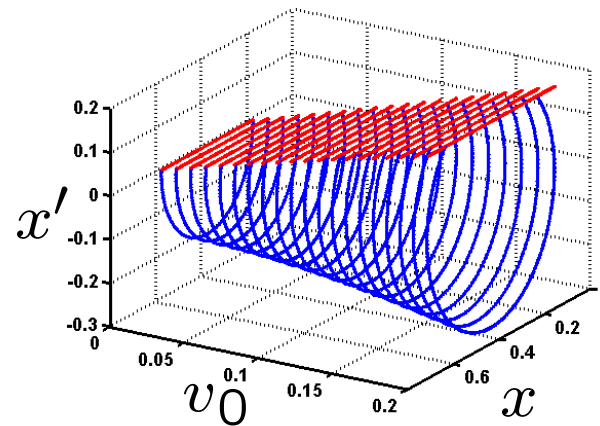
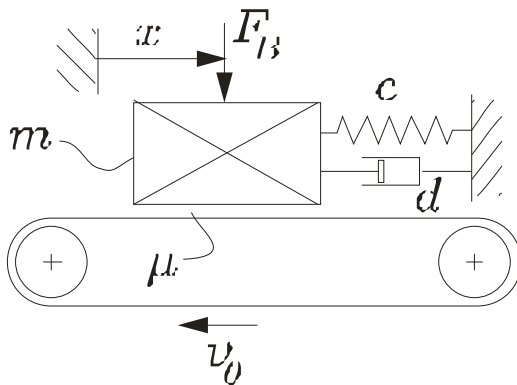
may this be explained by a stick-slip mechanism ?



May the stick-slip mechanism produce this scaling behavior?

„mass-on-a-conveyer“-modell

- spring-damper-oscillator
- stick-slip - friction



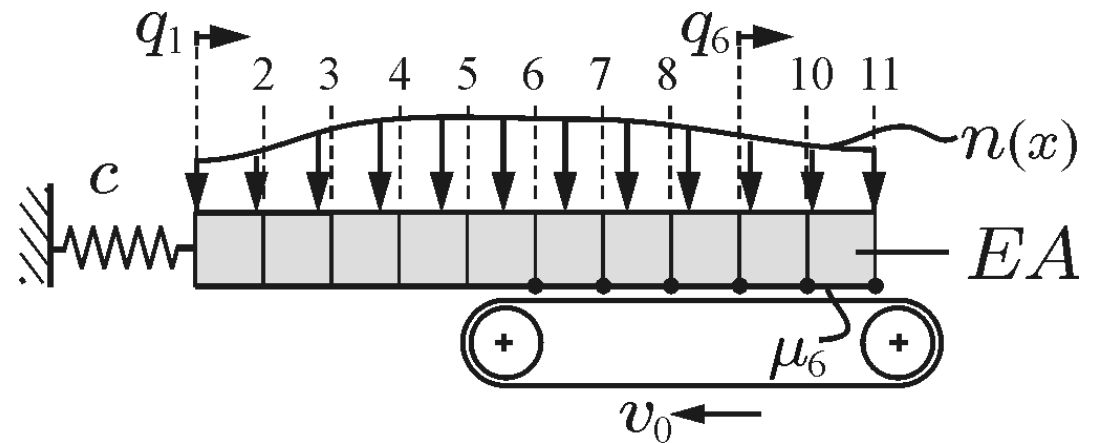
max. speed scales linearly with the driving speed !



What about elastic properties?

elastic beam on a conveyor

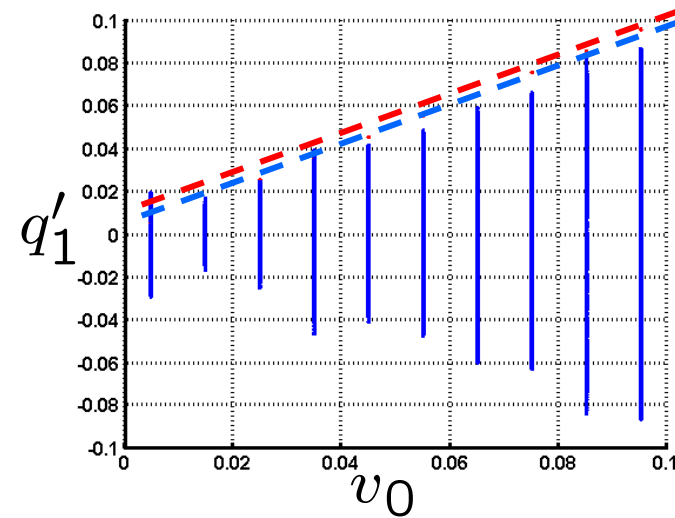
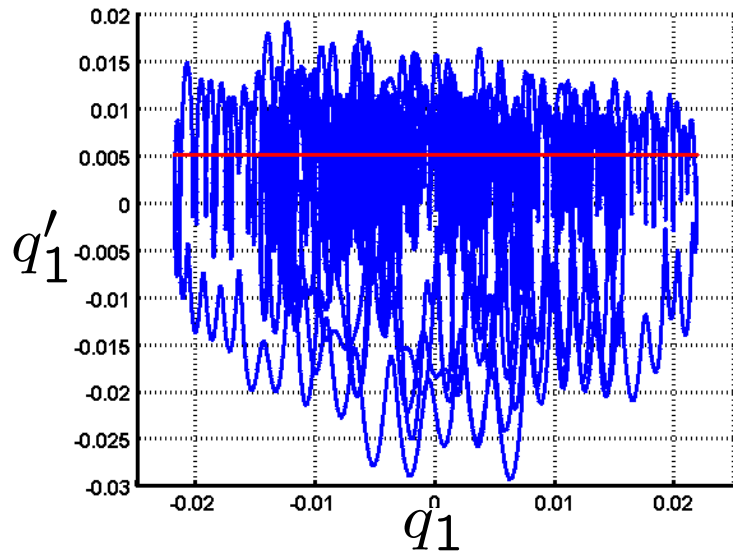
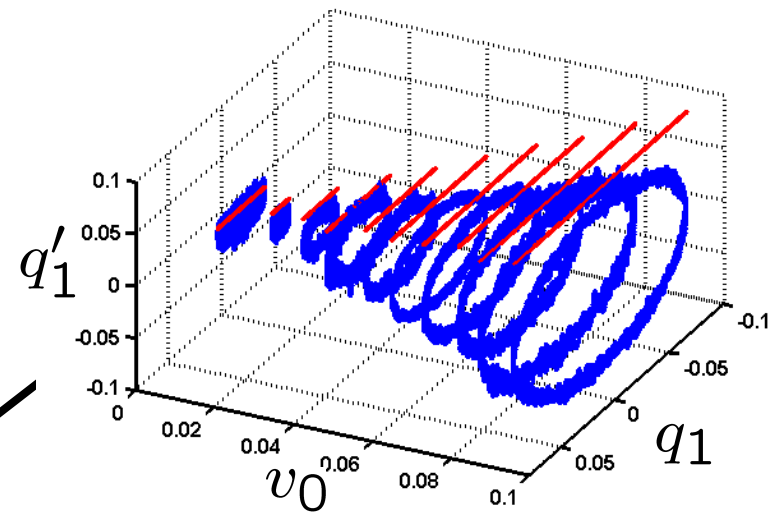
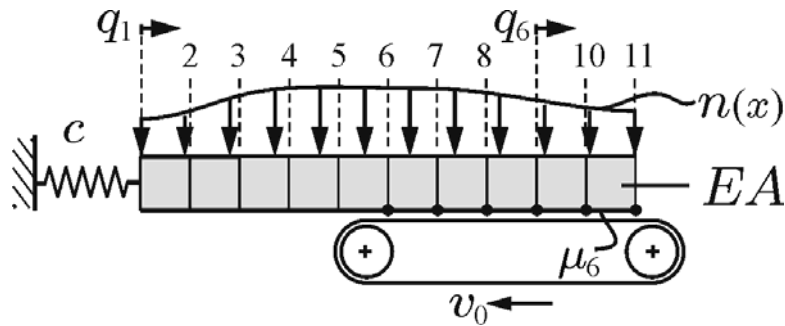
- linear elastic beam (EA)
- elastic coupling to environment
- FE-discretization
- stick-slip friction at the nodes
- Lagrangian Multipliers / event-driven sim.



$$M\ddot{q} + Cq = f_S + G^T \lambda$$



elastic properties...



again: linear scaling !

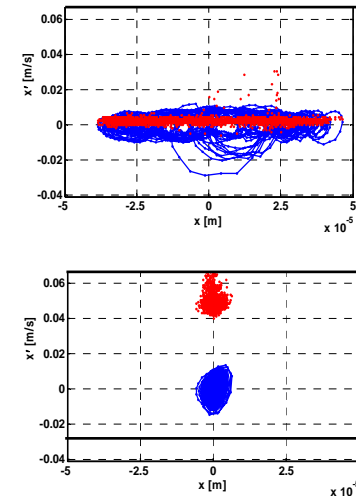
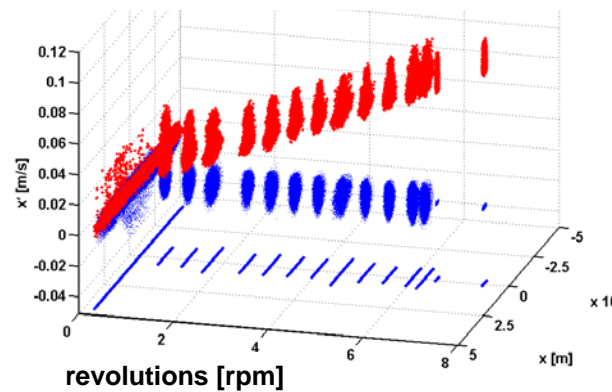


Initial Questions: What is this groaning noise?

How to model it?

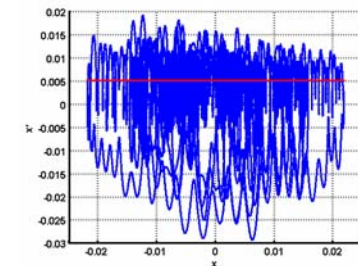
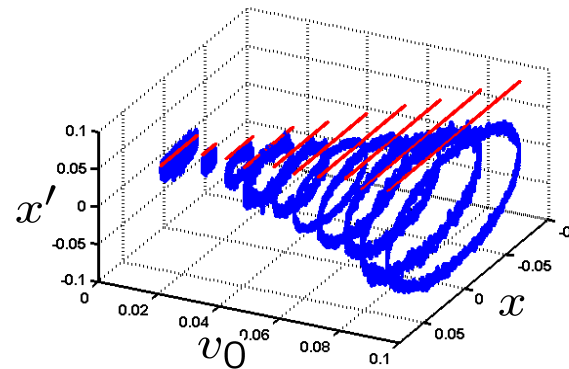
Experiment:

- it's twofold
 - > type (1): „stick-slip“
 - > type (2): no stiction
- unexpected scaling behavior (it doesn't scale!)



Simulation:

- stick-slip oscillators:
 - don't show scaling from exp. !
- stick-slip with elastic properties:
 - simulation of type (1)





Open Question:

What is this „Type 2“ – Oscillation ?



*Thank you
for your attention !*



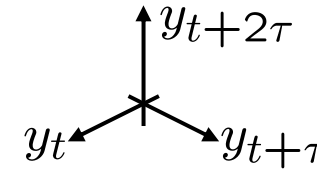
Phase-space reconstruction



Phase-space spanned by delayed time-series

$$y_t, y_{t+\tau}, y_{t+2\tau}, \dots, y_{t+(n-1)\tau}$$

τ - delay, lag n - dimension



objects in the reconstructed pseudo-phase-space will have the same topological properties than in the (unknown) genuine phase-space

→ limit cycles: closed curve, no crossing, ...

Issues: choice of lag τ and dimension n

Choice of lag τ : delay vectors should be mutually „independent“, „perpendicular“

- **Average Mutual Information** $I_{y_t y_{t+\tau}}(\tau)$ as measure of statistical dependency

experiments with simulated stick-slip data showed GOOD performance !



Phase-space Dimension

with: Correlation Sum

$$C(n, r) = \frac{2}{N(N-1)} \sum_i^N \sum_{j=i}^N \Theta \left[r - \|s_i - s_j\| \right]$$

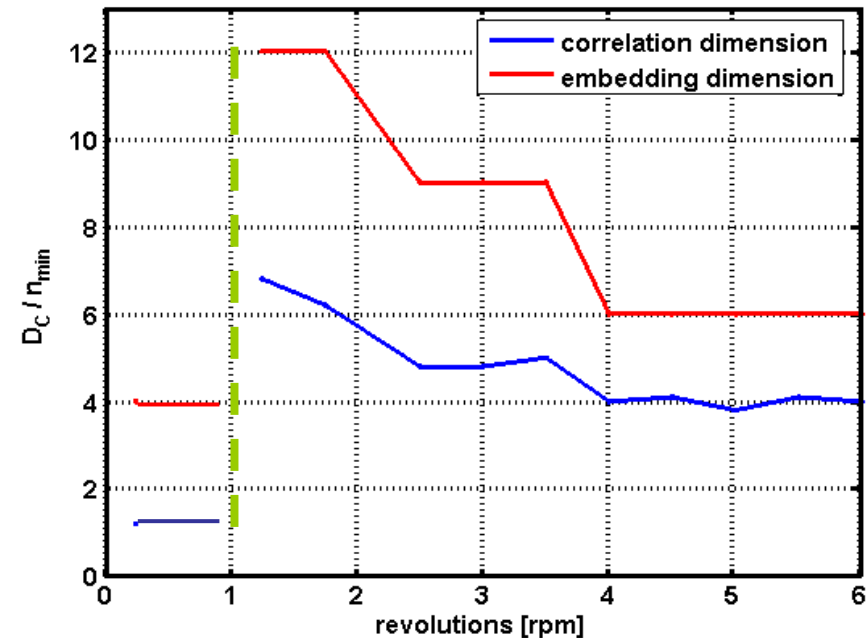
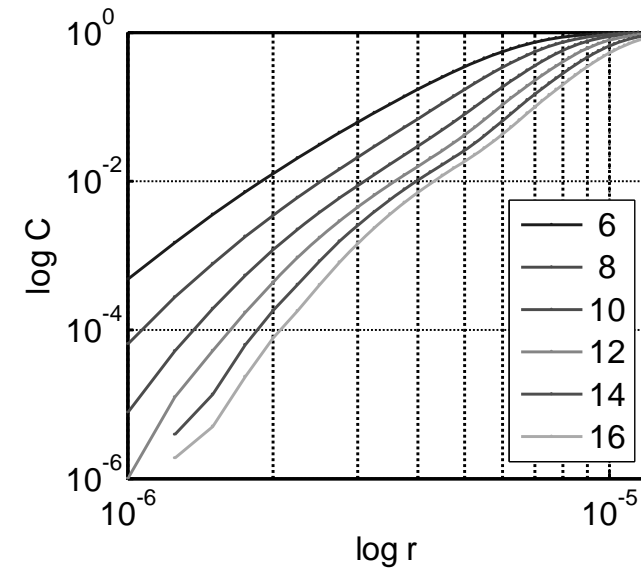
Invariant Measure: Correlation Dimension

$$D_C(n, r) = \frac{\partial \log C(n, r)}{\partial \log r}$$

Idea: minimal dimension n_{min}
reached, if $D_C(n, r)$
does not change with changing n

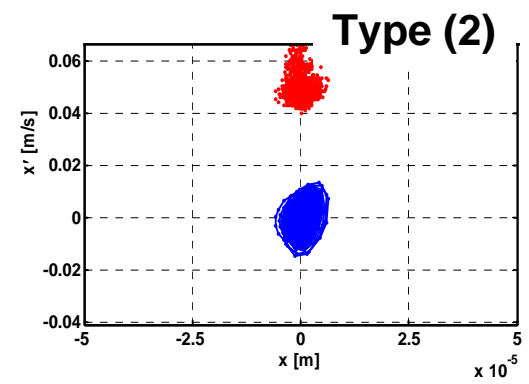
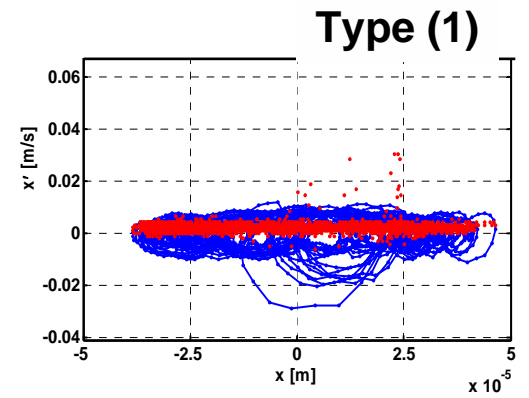
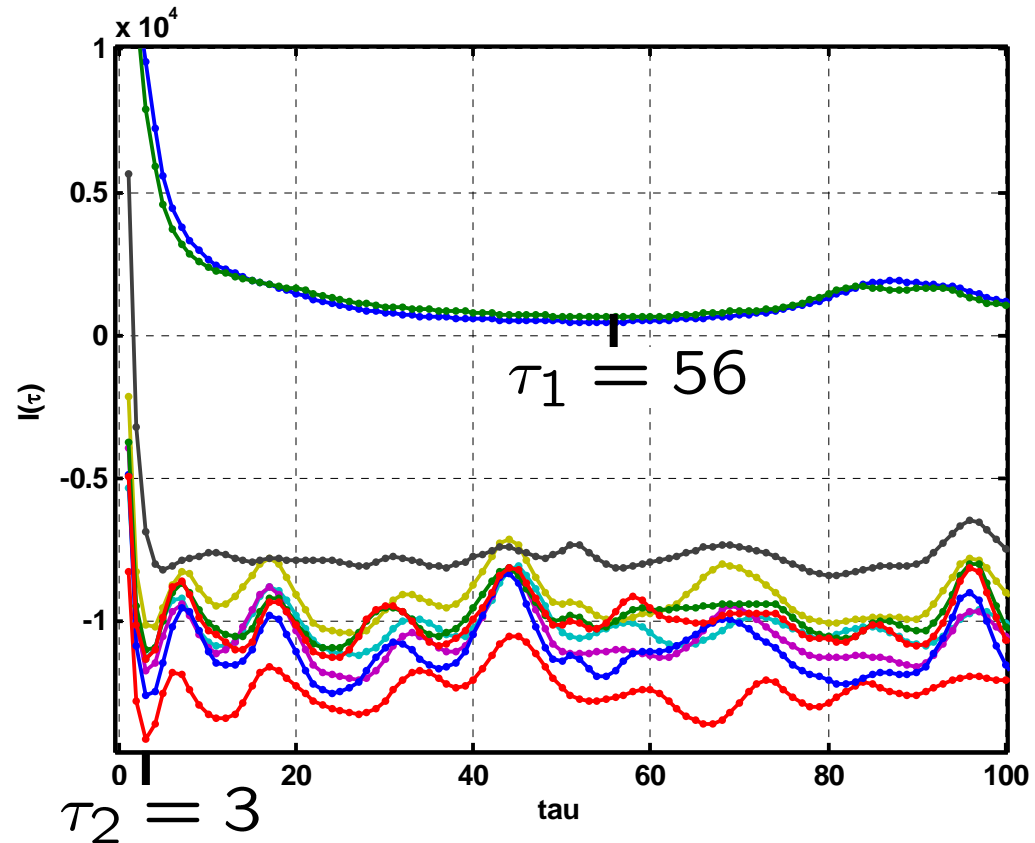
→ embedding suffices to render the (local)
structure of the system dynamics

- █ Embedding Dimension n :
minimal phase-space dimension
- █ Correlation Dimension $D_C(n, r)$:
(local) attractor dimension





Time Delay τ : first minimum of the Average Mutual Information



(Discussion of other common criteria: please refer to paper)